

Garant

Indexable insert for turning SCMT 09T308, for medium machining, Grade: HB7140-2

**Order data**

Order number	260763 HB7140-2
GTIN	4067263314875
Item class	21G

Technical description

Cutting conditions	heavily interrupted
Tool material	Carbide
Finishing/roughing assignment	Finishing
Chip breaker	VM
Coating	coated
Main application	M
Cutting depth a_p	0.5 - 2.5 mm
Feed f	0.1 - 0.4 mm/rev.
Number of changes/inserts	4
Grade	HB7140-2
Tolerance	M

Cutting speed v_c main application	60 - 200 m/min
ISO code indexable insert	SCMT 09T308
Corner radius	0.8 mm
Type of product	Indexable insert for turning